



Experimental Characterization of an Active Thermal Wall based on Thermoelectricity (ATW).

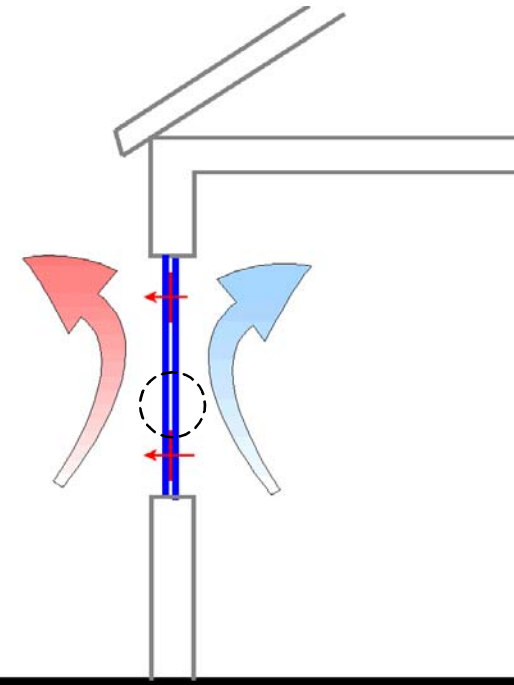
Caracterización Experimental de un Paramento Transparente Activo Termoeléctrico (PTA)

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Active Thermal Wall based on Thermoelectricity (ATW)

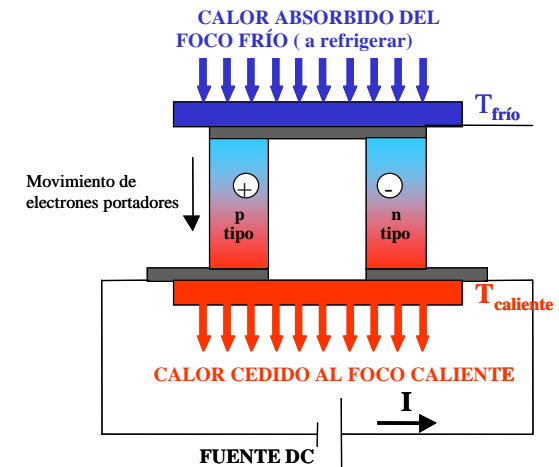
- Active Thermal Wall
 - Is a heat pump system that uses Peltier effect
 - TE elements are embedded into the panel
 - If the panel is transparent (glass/Plexiglas) it can replace windows



*US and European Patent

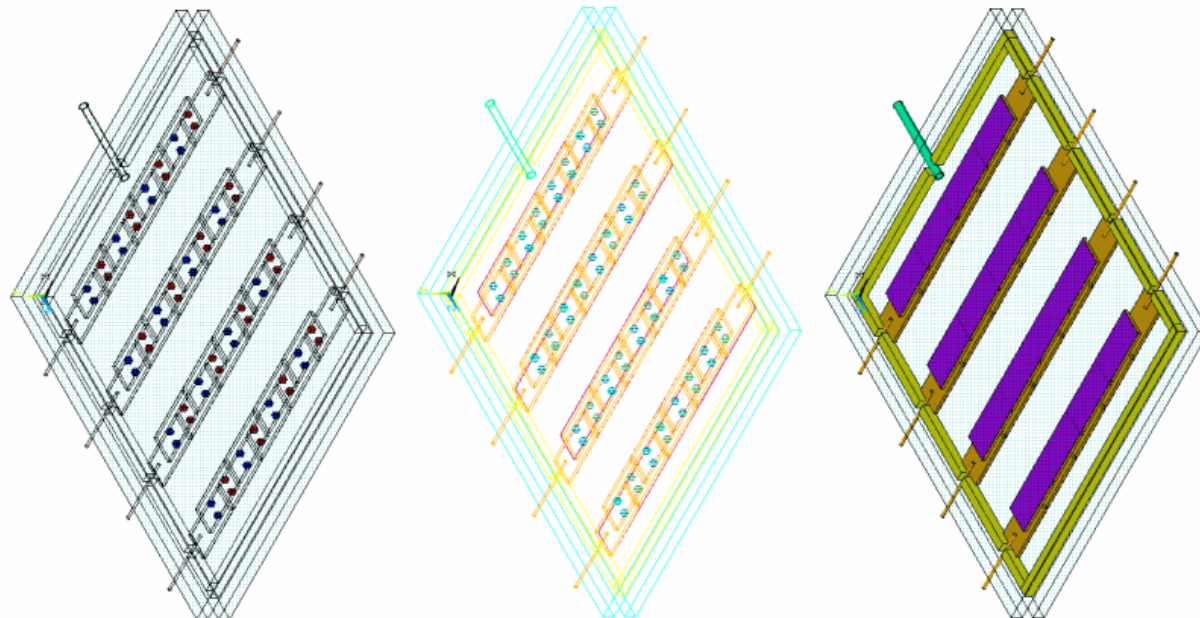
Background

- Thermoelectric materials are semiconductors that transfer heat if supplied with DC current.
- Advantages over other conditioning technologies:
 - Simple electronic control
 - Absence of fluids, pipes and pumps (just requires electricity)
 - Small size (cooling system embedded in windows/walls)



Prototype

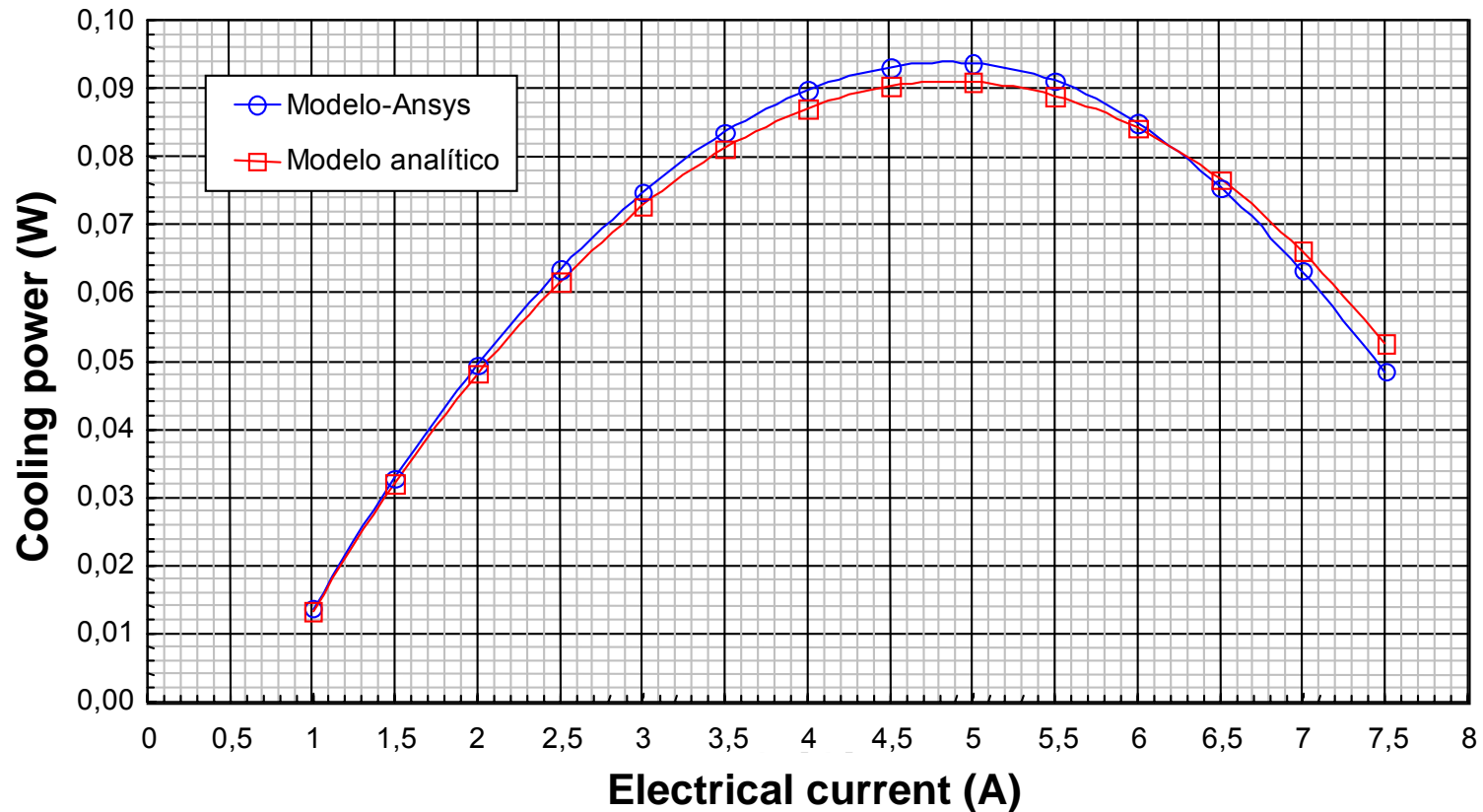
- Small prototype: 105x120mm
- 4 TE chain comprising 16 pellets each
- Chain 10mm, spaced once every 30mm



Numerical Results

- Analytic solution
 - Based on mathematical equations
 - Problem solved using Matlab
- Numerical simulation
 - Based Finite Element models
 - Solved using Ansys

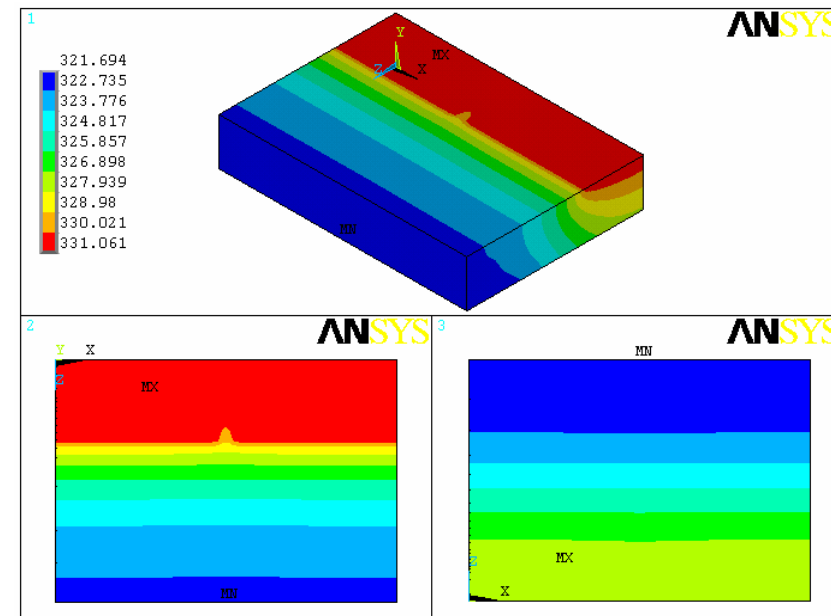
Numerical Results



- Cooling power as a function con electrical current
- Performance of one single pellet at $T_c=20^\circ\text{C}$ and $T_h=40^\circ\text{C}$
- Maximum power for the whole prototype is $0.09 \times 16 \times 4 = 5.76\text{W}$

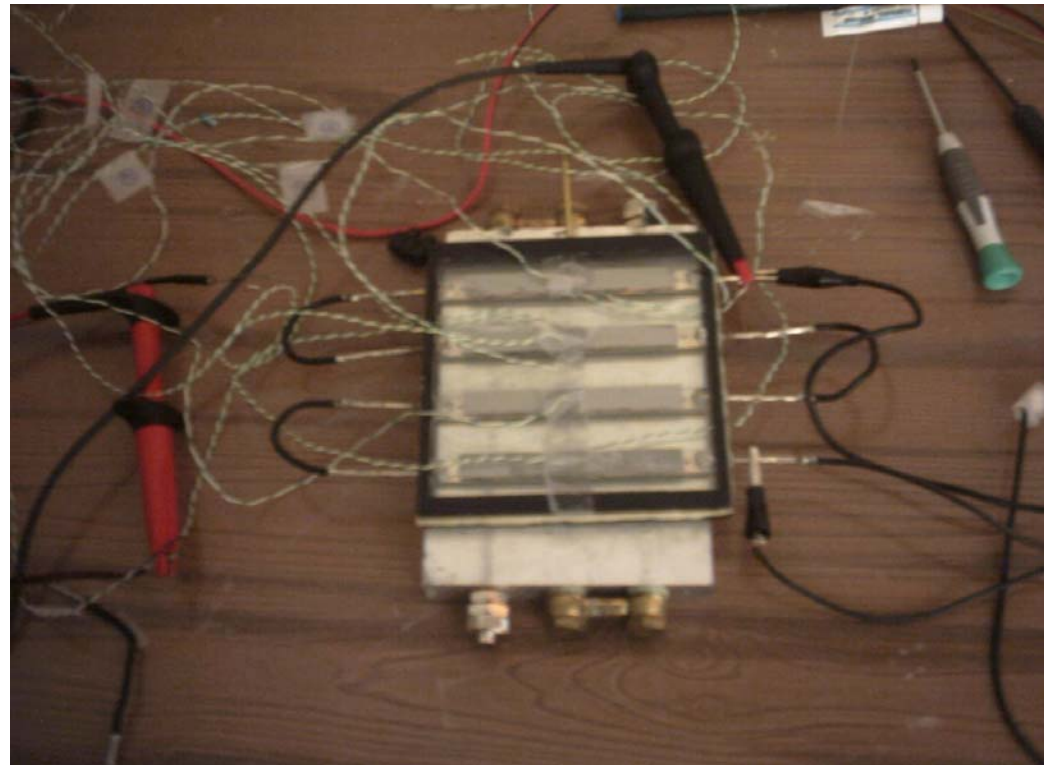
Numerical Results

- The main problem is how to transfer heat from a flat surface to the air
- Thermoelectric power is higher than the natural convection heat transfer
- Conventional glass conductivity is very low



Experimental Results

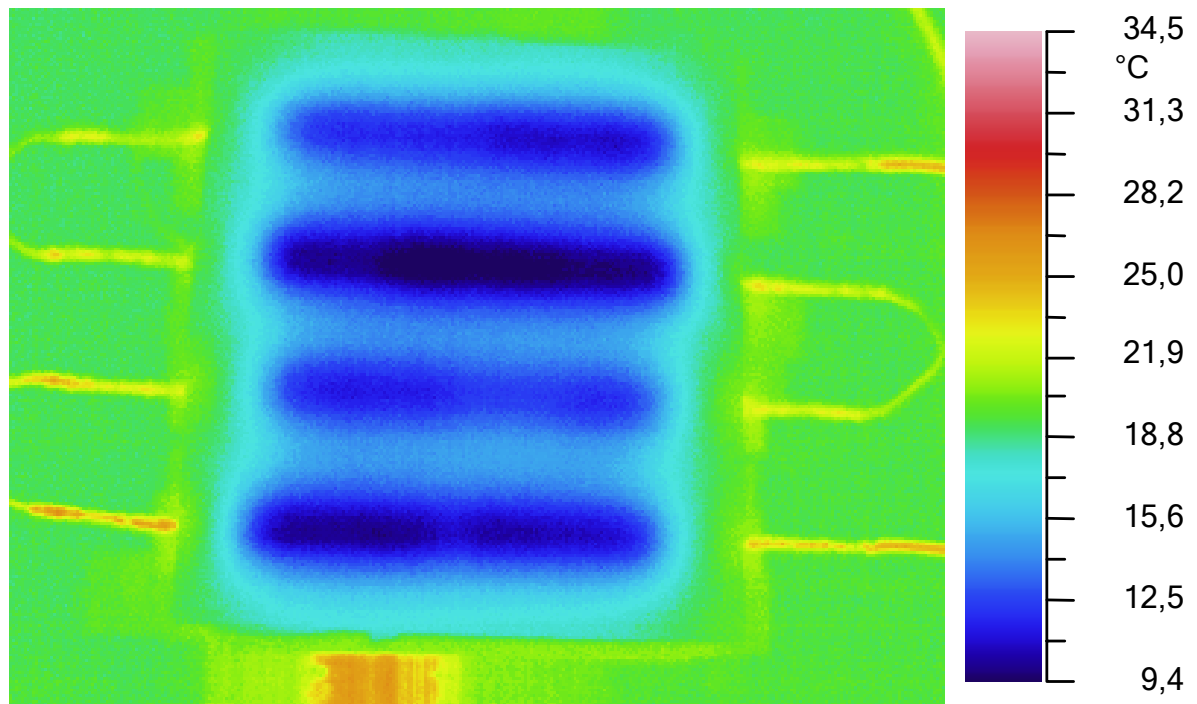
- A prototype was built and tested at our laboratory
 - Several sensors were installed
 - An IR camera was used



Experimental Results

- External surface of the cold side
- Experimental conditions: $T_h=25^\circ\text{C}$, $I=4.5\text{A}$
- Main results: Temperature on the glass ranging from 9.4°C to 17°C

Temperature map as obtained with the IR camera.



Conclusion

- A small prototype of ATW has been built.
- Numerical tools have been developed to estimate the behavior of larger elements.
- Experimental tests show that the prototype is working properly ($\Delta T_{\max} = 15^{\circ}\text{C}$ at 4.5 A).
- Promising technology mainly where installation of conventional equipment is problematic
 - Historic buildings
 - Technical difficulties
 - Esthetic or size restrictions